STANDARD OF PRODUCTION

CPA 13
Illuminated Snap frame

CRYSTAL PANEL



CPA 13 is a snap frame made of aluminum designed to highlight advertising materials. It has been adapted to implement the Crystal Panel LED backlighting technology, which is characterized by even light dispersion, low energy consumption, and a long life span.

CPA 13 frames are made according to the Customer's requirements with proven and durable components.

SKL PLUS SP. Z O.O.
ul. Czereśniowa 33 / 62-001 Golęczewo, POLAND
VAT No. / NIP: PL9721195168 / REGON: 301067675 / KRS: 0000334391
bok@crystal-panel.com / Phone: +48 61 622 94 64 / www.crystal-panel.com

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THE STANDARD OF PRODUCTION INCLUDES

1. Max. Size: 2000x1200 mm
2. Profile thickness: 25,4 mm
3. Profile colour:
   a. Standard: anodized silver
   b. On request: on request: powder coating **in a different colour** - for an additional fee
4. Edge shading: Front width of the frame - about 21.5 mm from each side
5. Crystal Panel LED (backlighting component):
   a. PMMA thickness: 4mm
   b. Plexiglas engraving pattern: dots
   c. LED strips – flexible with output power:
      - 12V: 17W/running meter
      - 24V: 21W/running meter
   d. Standard white light colour temperatures:
      - 3000K, 4000K, 5000K, 6500K
      - Other colour temperatures are available upon the Customer's request
      - RGB / RGBW / Multi White strips are not possible
   e. Amount of illuminated edges:
      - UNO: LED strip installed along 1 longer edge
      - DUO - LED strip along 2 long edges
   f. Installation of the power cord
      - Cord outlet - bottom right corner, at the rear
      - Cord length 1.5 m (SMYp 2x0.35), cable colour - black
   g. Type of base: reflective foil
6. Voltage supply: 12V/24V
7. Structural reinforcements:
   a. Added above the width: 900 mm
   b. Type of reinforcements: 25x2 mm flat bar with PEM system; quantity depends on the project

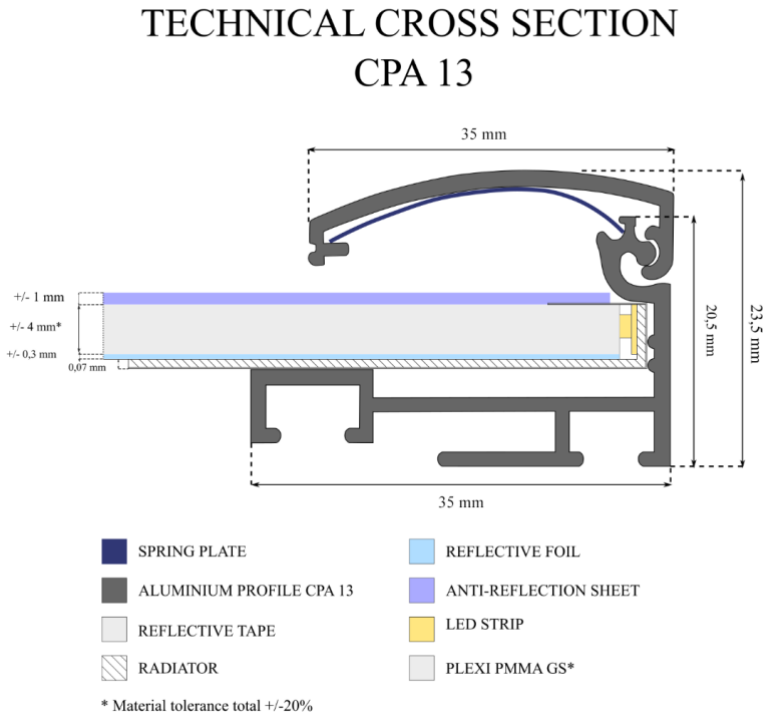
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8. Graphics:
   a. Full print size: 6 mm smaller than the outer size of the frame
   b. Visible graphic size: 33 mm less than the outer frame size

9. Frame installation system are specified in the technical data sheet

10. Profile construction:



11. **We execute orders according to the standard described above, unless the customer specifies the parameters of the ordered product individually**.

12. Standard Variations:

Any possible product personalization prepared at the customer's request that exceeds the above parameters can be conditionally performed (e.g., with the use of special reinforcements):

   a. After consultation with the technical department
   b. at additional cost,
   c. with full or partial exclusion of warranty liability due to a significant reduction in the structural strength of the product

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